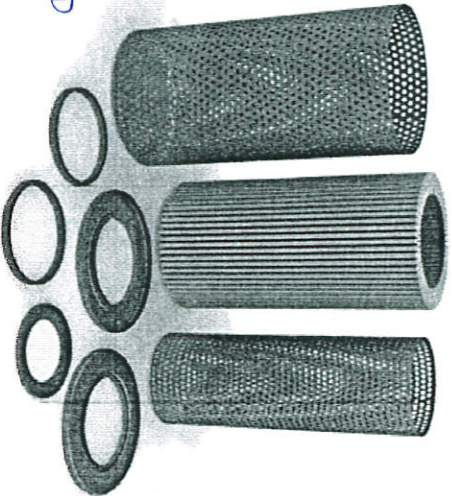


FILTRATION AREA : MIN 2.5 M² ± 0.1
 GLUE : PLASTISOL FOR JOIN FIBER WITH CAPS
 NUMBER FOLD : 74 ± 2

H : 521 ± 1 MM
 ارتفاع نهایی فیلتر - پیفت به پیفت و ایشر آب بندی

نقشه تحقیقاتی



Tolerances According to ISO 2768 - F

UNLESS OTHERWISE SPECIFIED:

Linear	0.5-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000
	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	±1
Angular	~10	>10-50	>50-120	>120-400	>400	Debur and Break all sharp edges 0.5mm chamfer/radius max		
	±1°	±0°30'	±0°20'	±0°10'	±0°5'			

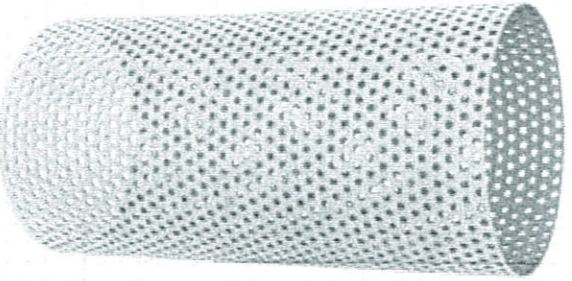
NAME	SIGNATURE	DATE	SURFACE FINISH:	HARDNESS:	COATING:
DRAWN	1.Referad	1405/02/08			
CHK'D	M.Amini	1405/02/08	Revisions	Description	Date approved
APPR'D	A.Karnali	1405/02/08	REVISIONS Description: Date approved: Approved:		

Unit mm	MAT:	WEIGHT:	QUANTITY
1			1
TITLE:	Stainer Core		
Part ID:	2010100480		
Description:	95000053-1 / JLQ		
SCALE: 1:5	فیلتر سه قلو		
SHEET 1 OF 6	A4		

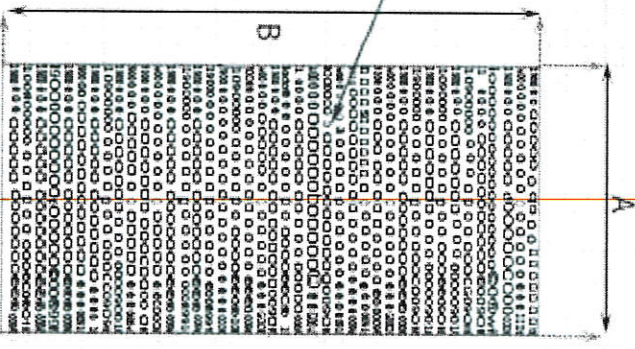
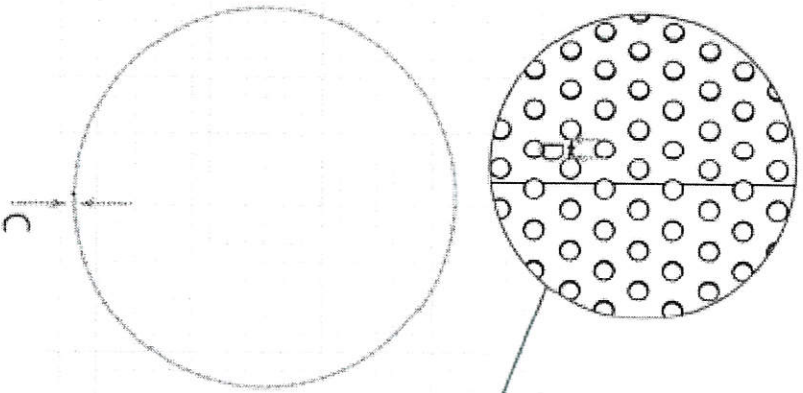
Dimensions Materials

A	243 ± 1 MM	IRON ELECTROLYZANIZED
B	512 ± 1 MM	CODE ST 02 ST 14
C	1 ± 0.2 MM	REBAR 0.9-1 MM
D	5 - 1 MM	Overlap 5 cm
E		Spot Weld 2 rows
F		
G		
H		
I		
J		
K		
L		
M		

EXTERNAL METAL NET



Handwritten notes in blue ink: "5/16" and "1/2".



تفصیله تحقیقہ تالی

Tolerances According to ISO 2768 - F
UNLESS OTHERWISE SPECIFIED

Linear	0.5-3	-3-6	-6-30	-30-120	>120-400	>400-1000	>1000-2000	>2000-4000
	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	±1
Angular	-10	>10-50	>50-120	>120-400	>400	Debur and Break all sharp edges 0.5mm chamfer/radius max		
	±1°	±0°30'	±0°20'	±0°10'	±0°5'			

DRAWN	1.Referend	DATE	1405/02/08	SURFACE FINISH:	HARDNESS:	COATING:
CHK'D	M.Amini	DATE	1405/02/08	REVISIONS		
APP'VD	A.Kamali	DATE	1405/02/08	Revision	Description	Date approved
						Approval

Unit: mm MAT: WEIGHT: QUANTITY 1

TITLE: Stainer Core

Part ID: 2010100480

DATE: 95000053-1/JLQ

Description: **فیلتر سسه قلو**



A4

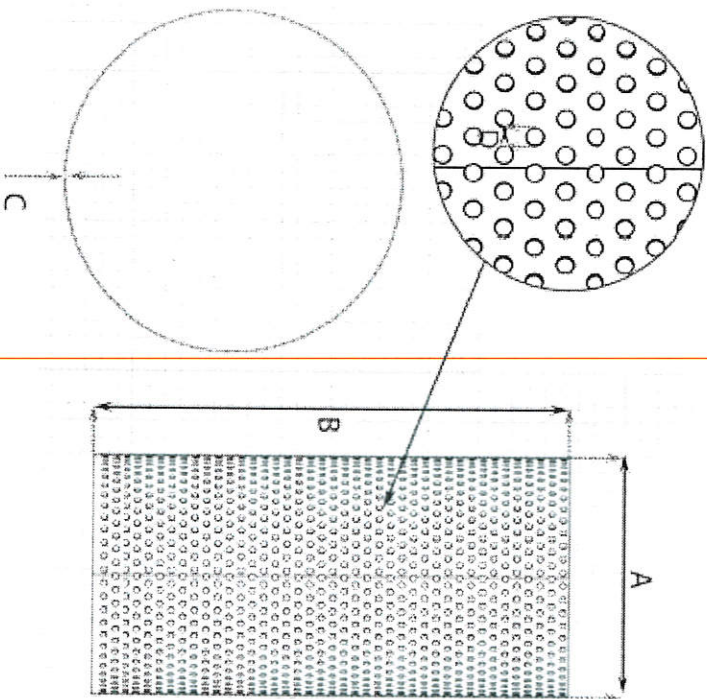
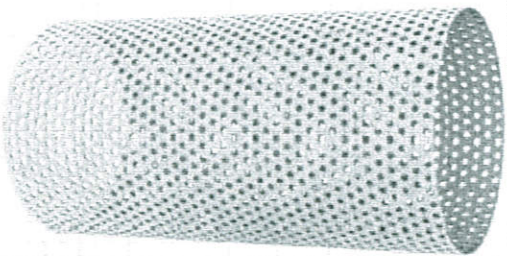
SCALE: 1:1

SHEET 6 OF 6

نقشه تحقیقاتی

Dimensions Materials

A	168 ± 1 MM	IRON PLATE / GALVANIZED
B	512 ± 1 MM	CODE ST 12 - ST14
C	1 ± 0.1 MM	THICKNESS: 0.9 - 1 MM
D	5 + 1 MM	
E		
F		
G		
H		
I		
J		
K		
L		
M		



Tolerances According to ISO 2768 - F
UNLESS OTHERWISE SPECIFIED:

Linear	0.5-3	± 0.05	3-6	± 0.1	6-30	± 0.15	30-120	± 0.2	120-400	± 0.3	400-1000	± 0.5	1000-2000	± 1	2000-4000
Angular	$\pm 1^\circ$	$\pm 0^\circ 30'$	$\pm 0^\circ 20'$	$\pm 0^\circ 10'$	$\pm 0^\circ 5'$	>400	>400	>400	>400	>400	>400	>400	>400	>400	>400

NAME	SIGNATURE	DATE	SURFACE FINISH	HARDNESS	COATING
IRaftead		1405/02/08			

DRAWN	CHK'D	APP'VD	REVISIONS
M.Amini	A.Kamali		

Unit: mm

MAT: Stainer Core

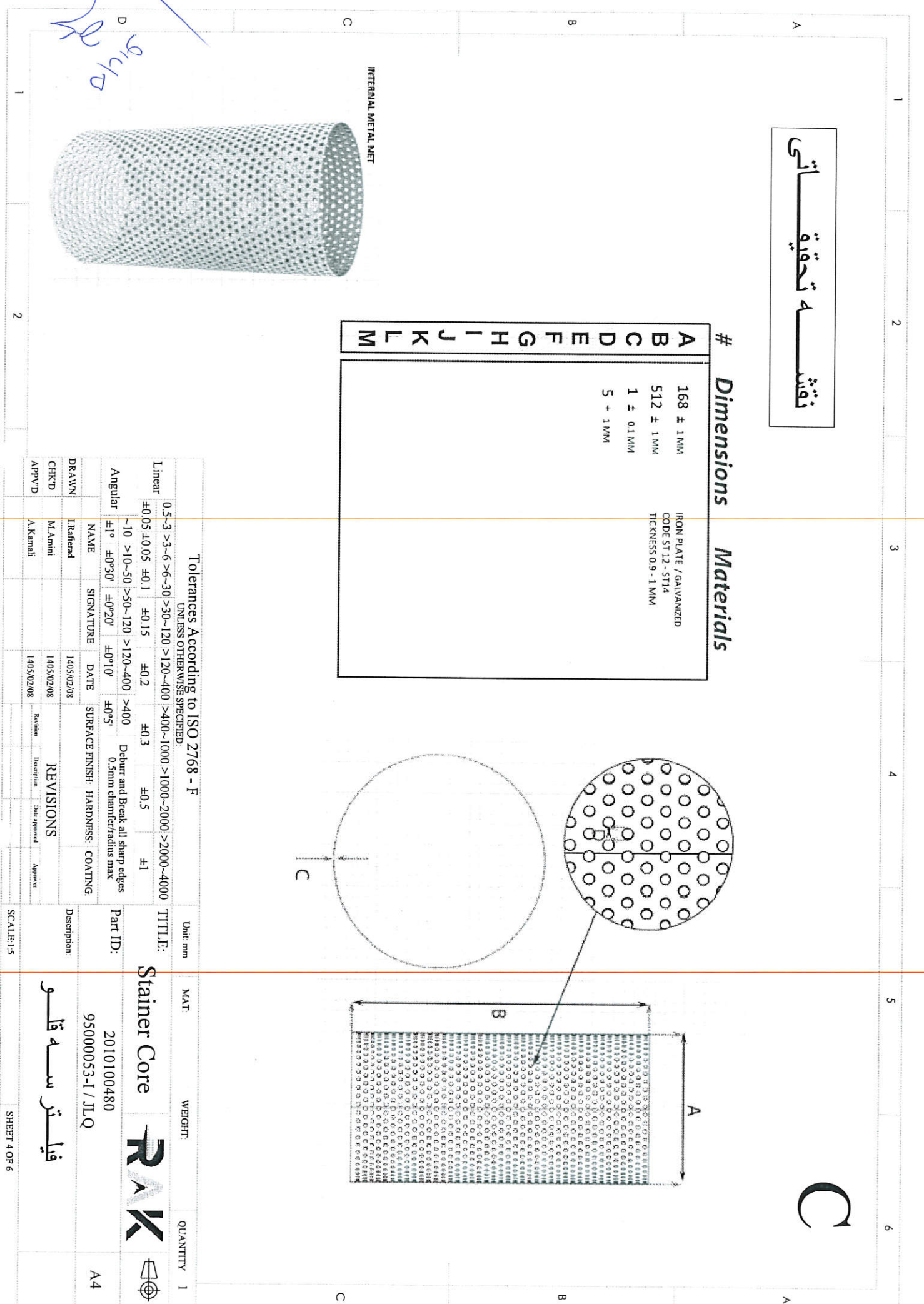
WEIGHT: 2010100480

QUANTITY: 1

Part ID: 95000053-1 / J/Q

SCALE: 1:5

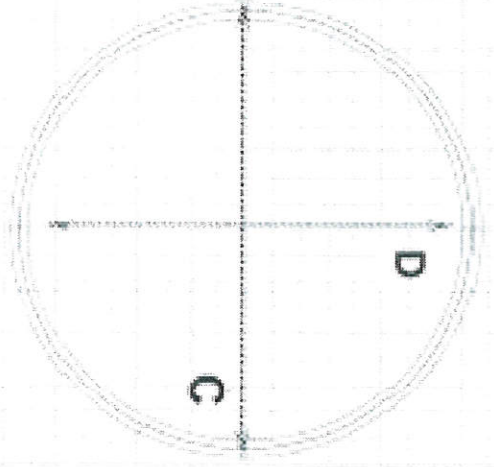
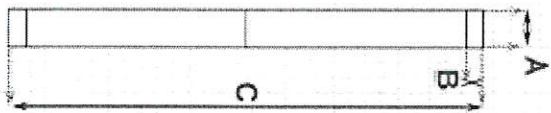
DESCRIPTION: فیلاتر سه قلو



AF

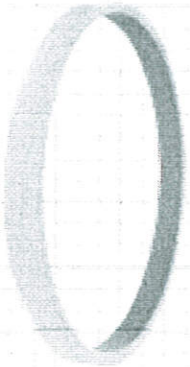
Dimensions Materials

#	Dimensions	Materials
A	12 ± 0.5 MM	NBR GASKET 60 - 65 SHA VOLUME INCREASE 10 % TENSILE STRENGTH
B	6 ± 0.5 MM	
C	164 ± 0.5 MM	
D	152 ± 0.5 MM	
E		
F		
G		
H		
I		
J		
K		
L		
M		



نقشه تحقیقاتی

NBR GASKET



Tolerances According to ISO 2768 - F

UNLESS OTHERWISE SPECIFIED:

Linear	0.5-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000
	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	±1
Angular								
	-10	>10-50	>50-120	>120-400	>400	Debur and Break all sharp edges 0.5mm chamfer/radius max		
	±1°	±0°30'	±0°20'	±0°10'	±0°5'			

NAME: I Rafiq SIGNATURE: DATE: 1405/02/08 SURFACE FINISH: HARDNESS: COATING:

DRAWN: I Rafiqd

CHK'D: M Amin

APPV'D: A Kamali

REVISIONS

Restain Description Date approved Approve

Description:

Part ID:

Stainer Core

2010100480

95000053-1 / JLQ



A4

فیلتر سه قلو

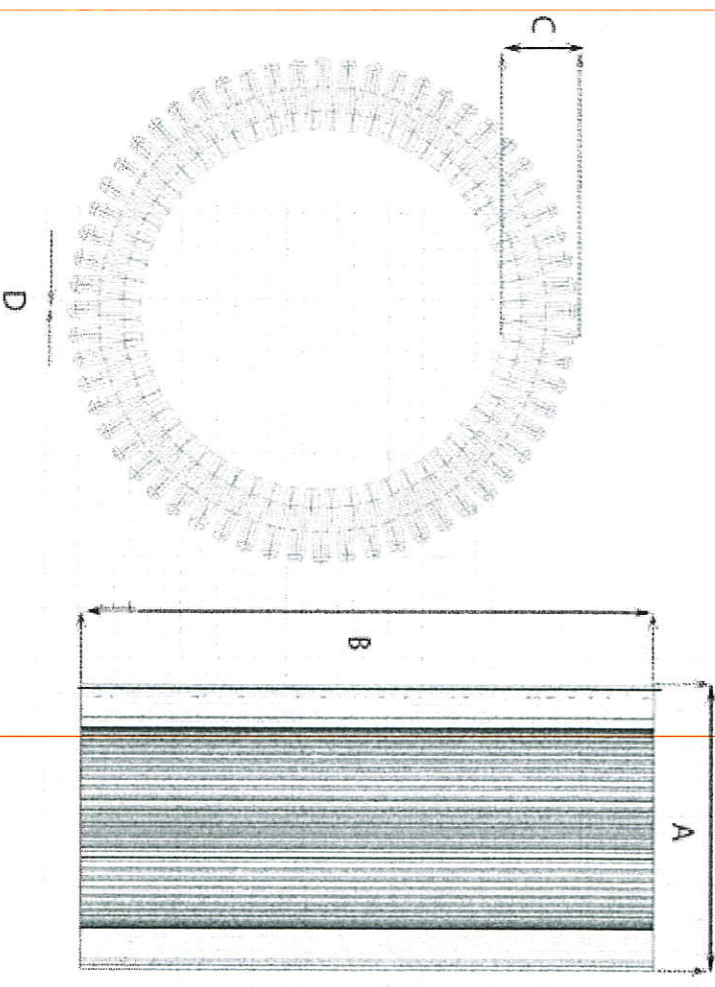
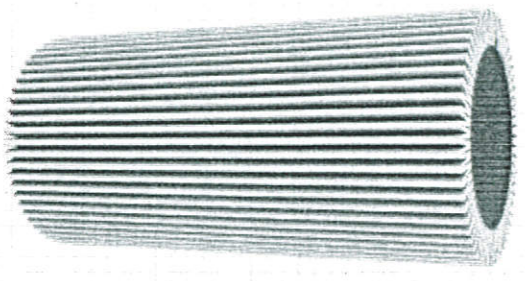
SCALE: 1:5

SHEET 2 OF 6

Handwritten signature and notes in blue ink.

Dimensions Materials

A	243 ± 1 MM	MEDIA POLYESTER (WITH ACRYLIC RESIN) Size 20 micron
B	512 ± 1 MM	8 Steel MESH PROTECTOR (Thickness 0.2 mm)
C	33 ± 1 MM	
D	5 ± 0.5 MM	
E	Grammage	400-500 g/m ²
F	thickness	2.5 - 3.5 mm
G	Permeability	150 - 200 LIT. MIN
H	Efficiency	< 30 m 90 % < 20 m 80 % < 10 m 70 %
I	Resin	19 - 21 %
J		
K		
L		
M		



نفتسه تحقیقہ اتی

Tolerances According to ISO 2768 - F
UNLESS OTHERWISE SPECIFIED.

Linear	0.5-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000
Angular	±1°	±0°30'	±0°20'	±0°10'	±0°5'	±0°5'	±1	±1
NAME	SIGNATURE		DATE		SURFACE FINISH: HARDNESS: COATING:			
DRAWN	I.Rafiqand		1405/02/08					
CHK'D	M.Amini		1405/02/08		REVISIONS			
APP'VD	A.Kamali		1405/02/08		Revision Description Date approved Approver			

Unit: mm MAT: WEIGHT: QUANTITY 1

TITLE: Stainer Core

Part ID: 2010100480

95000053-1/ JLQ

فیلتر سہ قلو

RAK

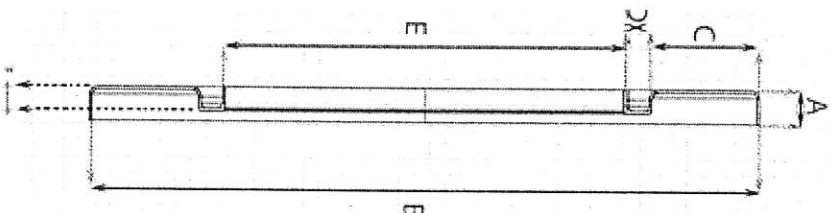
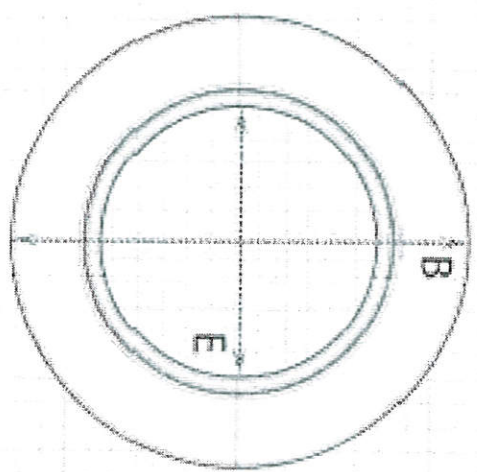
A4

SCALE: 1:5 SHEET 5 OF 6

Handwritten signature and date: 9/1/15

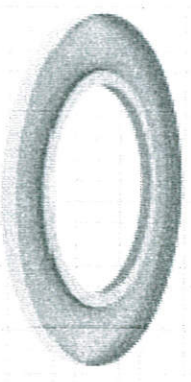
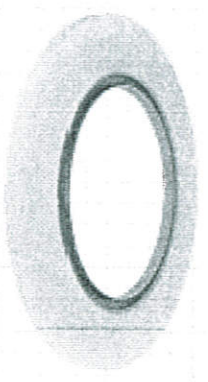
نقشه تحقيق اتی

BG



#	Dimensions	Materials
A	11 ± 0.5 MM	IRON PLATE/BLACK COATING 12 MICRON COATING SALT SPRAY TEST 72 HOUR THICKNESS PLATE 0.7 MM CODE : ST 12 - ST 14
B	250 ± 1 MM	
C	43.5 ± 0.5 MM	
D	7 ± 0.5 MM	
E	149 ± 1 MM	
F	8.5 ± 0.5 MM	
G		
H		
I		
J		
K		
L		
M		

UP & DOWN CAP



9/1/15

Tolerances According to ISO 2768 - F
UNLESS OTHERWISE SPECIFIED.

Linear	0.5-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000
	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	±1

Angular	±1°	>10	>10-50	>50-120	>120-400	>400	>400	>400
	±1°	±0°30'	±0°20'	±0°10'	±0°5'	±0°5'	±0°5'	±1°

NAME	SIGNATURE	DATE	SURFACE FINISH:	HARDNESS:	COATING:
I.Rafard		1405/02/08			

DRAWN	CHK'D	APP'VD	REVISIONS
M Ammi			
A Kamali			

Unit: mm	MAT:	WEIGHT:	QUANTITY
	Stainer Core		1



2010100480
95000053-1/JLQ

فيا تر سه قلو

A4

SCALE: 1:5

SHEET 3 OF 6